

## MEDISCA® NETWORK INC. TECHNICAL SUPPORT SERVICES FORMULATION CHEMISTRY DEPARTMENT TOLL-FREE: 866-333-7811 TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

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|  | Ascorbic Acid 2%, Caffeine 1%, Epigallocatechin Gallate 1%,<br>Methylsulfonylmethane 5% Topical Gel (Suspension, 30 g) | FIN | F 006 352 |
|--|--|-----|-----------|
|--|--|-----|-----------|

# SUGGESTED FORMULATION

| Ingredient Listing                                 | Qty.  | Unit | NDC # | Supplier | Lot<br>Number | Expiry<br>Date |
|--|-------|------|-------|----------|---------------|----------------|
| Ascorbic Acid, USP                                 | 0.600 | g    |       |          |               |                |
| Caffeine (Anhydrous), USP                          | 0.300 | g    |       |          |               |                |
| (-)-Epigallocatechin 3-O-Gallate (EGCG)            | 0.300 | g    |       |          |               |                |
| Methylsulfonylmethane (Dimethyl Sulfone, MSM), USP | 1.500 | g    |       |          |               |                |
| Ethoxy Diglycol                                    | 1.8   | mL   | C     | )        |               |                |
| Medisca CopaSil <sup>TM</sup>                      | 25.45 | g    |       |          |               |                |
| ECIAL PREPARATORY CONSIDERATIO                     | NS    |      |       | <u>.</u> |               |                |

### SPECIAL PREPARATORY CONSIDERATIONS Ingredient Specific Information

| Ingredient-Specific Information                              |  |   |
|--|--|---|
| Light sensitive (protect from light)                         | ght whenever possible):  | Ascorbic Acid, (-)-Epigallocatechin 3-O-Gallate,<br>Methylsulfonylmethane                                 |
| Hygroscopic (protect from moi                                | isture whenever possible):   | Methylsulfonylmethane, Ethoxy Diglycol  |
| Oxygen sensitive (protect from                               | oxygen whenever possible):   | Ascorbic Acid   |
| Suggested Preparatory Guidelines                             |  |   |
| Non-Sterile Preparat   | ion Sterile Preparation  |   |
| <u>Processing Error /</u><br><u>Testing Considerations</u> : | To account for processing erro additional <b>12 to 15%</b> of the requ | r during preparation, it is suggested to measure an ired quantities of ingredients.                       |
| Special Instruction:   | Protective apparel, such as a lab a should always be worn.             | coat, disposable gloves, eyewear and face-masks   |
|  |  | f very small quantities of ingredients. All calculations be verified before dispensing the final product. |



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|--|--|-----|-----------|--|

# SUGGESTED PREPARATION (for 30 g)

Weigh and / or measure the following ingredients when appropriate:

| Ingredient Listing                                      | Qty.  | Unit | Multiplication factor <sup>(*)</sup> : | Processing<br>Error | Qty. to measure |
|---|-------|------|--|---------------------|-----------------|
| Ascorbic Acid, USP §                                    | 0.600 | g    |  |                     |                 |
| Caffeine (Anhydrous), USP                               | 0.300 | g    |  |                     |                 |
| (-)-Epigallocatechin 3-O-Gallate (EGCG) §               | 0.300 | g    |  |                     |                 |
| Methylsulfonylmethane (Dimethyl Sulfone,<br>MSM), USP § | 1.500 | g    |  |                     |                 |
| Ethoxy Diglycol §                                       | 1.8   | mL   |  |                     |                 |
| Medisca CopaSil <sup>TM</sup>                           | 25.45 | g    |  |                     |                 |

§ Weigh / measure just prior to use.

\* Takes into account increased batch size conversions and density conversions, if required.

## Preparatory Instruction

## 1. **Powder-liquid preparation:**

A. By geometric addition, combine and triturate the following ingredients together to form a fine homogeneous powder blend:

-Ascorbic Acid -Caffeine (Anhydrous) -(-)-Epigallocatechin 3-O-Gallate (EGCG) -Methylsulfonylmethane (Dimethyl Sulfone, MSM)

B. Levigate the fine homogeneous powder blend (Step 1A) with the Ethoxy Diglycol.

End result: Homogeneous liquid-like dispersion.

# 2. **Powder-liquid to medium integration:**

A. Incrementally add the homogeneous liquid-like dispersion (Step 1B) to the CopaSil<sup>TM</sup>.

Specifications: Continuously mix, using high-shear mixing techniques.

End result: Homogeneous gel-like dispersion.

B. If the final result is gritty, pass it through the ointment mill until it becomes smooth and uniform.



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| Suggested | Ascorbic Acid 2%, Caffeine 1%, Epigallocatechin Gallate 1%, | FIN   | F 006 352 |
|-----------|---|-------|-----------|
| Formula   | Methylsulfonylmethane 5% Topical Gel (Suspension, 30 g)     | 1.114 | 1.000.332 |

# Product transfer:

Transfer the final product into the specified dispensing container (see "Packaging Requirements").

# SUGGESTED PRESENTATION

| Estimated<br>Beyond-Use Date |   | 6 months, as per USP*.                    | Packaging<br>Requirements |  | <ul> <li>Tightly closed, light-resistant ointment tube/jar.</li> <li>To be administered with a metered- dose measuring device.</li> </ul> |  |  |
|------------------------------|---|---|---------------------------|--|---|--|--|
|                              | 1   | Use as directed. Do not exceed dose.      | d prescribed              | 6  | Protect from light.   |  |  |
|                              | 2   | May produce psychological and dependence. | l/or physical             | 7  | Cap tightly after use.  |  |  |
| Auxiliary<br>Labels          | 3 Consult your health care practitioner if any<br>other prescription or over-the-counter<br>medications are currently being used or are<br>prescribed for future use. |   |                           | 8  | For external use only.  |  |  |
|                              | 4   | Keep in a dry place.                      | Keep in a dry place.      |  | Keep at room temperature $(20^{\circ}C - 23^{\circ}C)$ .  |  |  |
|                              |   |   |                           | May impair mental and/or physical ability. Use care when operating a car or machinery. |   |  |  |
| Pharmacist<br>Instructions   | Add any auxiliary labels specific to the API to the dispensing container as deemed necessary  |   |                           |  |   |  |  |
| Patient                      | Contact your pharmacist in the event of adverse reactions.  |   |                           |  |   |  |  |
| Instructions                 | <b>IMPORTANT:</b> The quantity of API administered is directly dependent on the quantity of product applied.  |   |                           |  |   |  |  |

# \* The BUD is not later than the time remaining until the earliest expiration date of any API or 6 months, whichever is earlier.

3.



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